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009872

D350-607-511
Job Sheet 193813



Part No: D350-607-511

Job Qty: 4 pcs

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/23/19

Job Tracking No:

Due Date: 5/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
140	Packaging 1 - Pick Kit	4 pcs	5/10/19		0.00	0.00	Packaging 1 - 1			MAY 16 2019
							Packaging 1 - 2			
							Packaging 1 - 3			
							Packaging 1 - 4			
							Packaging 1 - 5			
							Packaging 1 - 6			
							Packaging 1 - 7			
							Packaging 1 - 8			
							Packaging 1 - 9			
							Packaging 1 - 10			
							Packaging 1 - 11			
							Packaging 1 - 12			
							Packaging 1 - 13			
							Packaging 1 - 14			
							Packaging 1 - 15			
							Packaging 1 - 16			
							Packaging 1 - 17			
							Packaging 1 - 18			
							Packaging 1 - 19			
							Packaging 1 - 20			
							Packaging 1 - 21			
							Packaging 1 - 22			
							Packaging 1 - 23	PC		JUN 12 2019
							Packaging 1 - 24			
							Packaging 1 - 25			
							Packaging 1 - 26			
							Packaging 1 - 27			
							Packaging 1 - 28			
							Packaging 1 - 29			
							Packaging 1 - 30			

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Container No: S189462



Part: D350-607-511

Job No: 193813

Serial No/Batch: S189462

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94 - 14 Issue 7 of FAA STC SR002131

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				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
150 QC 4	4 pcs	5/10/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	DAS
				QC 4 - 69	75
				QC 4 - 9	9-89
				QC 4 - 46	
				QC 4 - 68	
160 Packaging 3-1 - Stock - B4B	4 pcs	5/10/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	75
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
165 DC - 1 - B4B	4 pcs	5/10/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21 JUN 13 2019
170 QC 21 - FG	4 pcs	5/10/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - FG - 53	21 JUN 13 2019
Part Op 140 - Pick Kit					
Descriptions: 150 - QC4- 100% Inspect kits for completeness					
160 - Identify as per dwg & Stock Location: F6128					
165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-511 CHG008					
170 - QC21- Final Inspection - Work Order Release					

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	140-Packaging 1 - Pick Kit	5152440
AN4-42A	Bolt	16 Ea (4 ea)	140-Packaging 1 - Pick Kit	5152443
AN6-13A	Bolt	8 Ea (2 ea)	140-Packaging 1 - Pick Kit	5158075
D3501-1	Bushing	32 pcs (8 ea)	140-Packaging 1 - Pick Kit	5161909
D3910-3	Crosstube Lug	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5178137
D3910-5	Crosstube Lug	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5156535
D3910-7	Crosstube Lug	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5156545
D3984-030	Rubber Extrusion, X-tube, 3"	32 pcs (8 ea)	140-Packaging 1 - Pick Kit	5176389
D4148-041	Fwd Crosstube Lug Assembly	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5186419
D4149-041	Aft Crosstube Lug Assembly	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5178649X3 5181470X1
D4775-041	Strut Assembly	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5184076X2 5184096X6
D4776-3	Skidtube Clevis	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5178837
MS21042L4	Nut	96 Ea (24 ea)	140-Packaging 1 - Pick Kit	5152064
MS21042L6	Nut	8 Ea (2 ea)	140-Packaging 1 - Pick Kit	5149182
NAS1149F0432P	Washer	160 Ea (40 ea)	140-Packaging 1 - Pick Kit	5167213
NAS1149F0663P	Washer	16 Ea (4 ea)	140-Packaging 1 - Pick Kit	5166716-3
D4085-3	Placard	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5155295
D4713-1	Spacer	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5176017
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	140-Packaging 1 - Pick Kit	5050161

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	AN4-14A	80	665	0
	AN4-42A	16	155	0
	AN6-13A	8	180	0
	D3501-1	32	322	0
	D3910-3	8	16	0
	D3910-5	4	51	0
	D3910-7	4	55	0
	D3984-030	32	46	0
	D4085-3	4	33	0
	D4148-041	4	8	0
	D4149-041	4	7	0
	D4713-1	4	16	0
	D4775-041	8	6	0
	D4776-3	8	24	0
	MS21042L4	96	3,678	0
	MS21042L6	8	370	0
	MS3367-5-0	4	162	0
	NAS1149F0432P	160	2,105	0
	NAS1149F0663P	16	726	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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